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00421

D117-762-011
Job Sheet 178910



Part No: D117-762-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG005 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1	
110	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-1	
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4	
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1	
135	DC	1 pcs	7/6/18	7/6/18	0.00	1.52	DC	
140	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21	

JUN 27 2018

Sign-off
JUL 26 2018

Part Op 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
Descriptions: 135 - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

Fg. 10/1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM127044
D3512-041	Wearplate	2 Ea (2 ea)	90-Start up Operation	5082568
D5300-1	GHL Bushing	2 Ea (2 ea)	90-Start up Operation	5055787
D5301-1	GHL Plug	2 Ea (2 ea)	90-Start up Operation	5056113
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5067066
D117-762-041	Replacement Skidtube	1 Ea (1 ea)	110-Packaging	5092270

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	8	0
	D3512-041	2	6	0
	D5300-1	2	39	0
	D5301-1	2	42	0
	MS21043-6	2	208	0
110-Packaging	D117-762-041	1	0	0

Part Specifications

Specifications could not be found.

5092270x1



DART
AEROSPACE

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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-762 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 4

REF FAA STC: SR01853SE

REF: TC LETTER OF ACCEPTANCE RDIMS-4374899

REF EASA STC: EASA.10017063

1.0 PURPOSE

The purpose of this Dart Service Instruction (DSI) is to replace the ground handling lugs (D3864-1 Bushings, AN6C51A Bolts and MS21043-6 Nuts) on the D117-762-XXX Skidtubes with a structurally superior lug design (D5300-1 Bushings, D5301-1 Plugs, AN6C52A Bolts, MS21043-6 Nuts) as shown in Figure 1. The new hardware will be included in D117-762-011 @ CHG 004 and subsequent.

2.0 INSTALLATION

For D117-762-011 @ CHG 004 and subsequent, the ground handling hardware should be installed as follows:

- 2.1 Loosely install (qty 2) D5300-1 GHL Bushing & (qty 2) D5301-1 GHL Plug wet with Proseal 890 or MIL-S-8802 Class B2 Sealant in location shown in Figure 1.
- 2.2 Install (qty 2) AN6C52A Bolts and (qty 2) MS21043-6 Nuts in accordance with Figure 1. Clean up squeezed out Proseal and apply fillet seal around D5300-1 & D5301-1.
- 2.3 Torque AN6C52A Bolts 160 - 190 in-lbs (18.1 - 21.5 N-m).

3.0 PARTS LIST

For D117-762-011 @ CHG 004 and subsequent, the Part List in IIN-D117-762 and ICA-D117-762 is modified as follows:

IS

ITEM	QTY -011	PART NUMBER	DESCRIPTION
	X	D117-762-011	SKIDTUBE INSTALLATION
50	2	AN6C52A	BOLT
51A	2	D5300-1	GHL BUSHING
51B	2	D5301-1	GHL PLUG
52	2	MS21043-6	NUT

A	NEW ISSUE		RF	17.01.09
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE, LTD EUGENE, OR		
DRAWN	RF			
CHECKED	WK	DRAWING NO.	REV.A	
MFG. APPR.	N/A	DSI 9771	SHEET 1 OF 2	
APPROVED	HS	TITLE	SCALE	
DE APPR.		GHL UPGRADE KIT	NTS	
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